

**Step** 1 Install carb mounting studs.



Step 2 Install carb base gaskets.



Step 3 Install center carb (one with choke).



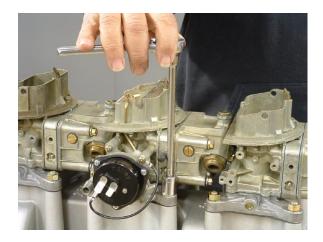
**Step 4** Install outboard carbs. You my have to tip carbs to place them on intake.



Step 5 Make sure all carbs are sitting flat on intake.



Step 6 Install carb mounting nuts.



**Step 7** Once you have all carb nuts installed, check throttle opening on each carb then tighten nuts (caution don't over tighten).



**Step 8** Install fuel lines finger tight. Do not fully tighten until all lines are installed.



Step 9 Continue installing fuel lines



Step 10 Continue installing fuel lines



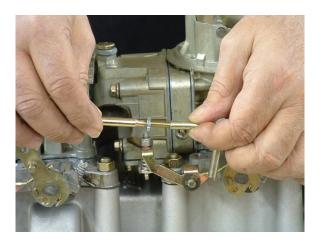
**Step 11** Once all fittings are installed finger tight, tighten with wrench.



**Step 12** Check to see that all fittings are properly tightened.



Step 13 Plug hot wire onto choke cap.



**Step 14** Thread throttle rods into truions on center carb do not tighten locking nut at this time.



**Step 15** To adjust carb throttle, hold carbs full throttle and adjust rods so outboard carbs are fully open as shown in next two photos.



Outboard carb must be fully open.



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**Step 16** Place washer and wire clip in end carb throttle pins



**Step 17** Tighten lock nut at this time, caution do not over tighten.



**Step 18** Place air cleaner studs in carbs and tighten. (Caution do not over tighten).



**Step 19** Place air cleaner base gaskets on all carbs.



**Step 20** Place air cleaner on carbs install washer and chrome nut.



Don't over tighten air cleaner nut.



Completed installation.